

Iver Johnson Arms And Cycle Works

Iver Johnson Arms and Cycle Works: A Legacy of American Manufacturing

Iver Johnson Arms and Cycle Works, a name synonymous with American craftsmanship and innovation in the late 19th and early 20th centuries, stands as a compelling case study in the evolution of manufacturing and industrialization in the United States. Beyond its role in firearms production, the company's diverse portfolio, encompassing bicycles, sporting goods, and even typewriters, reflects the entrepreneurial spirit and industrial dynamism of its era. This explores the history, production methods, and societal impact of Iver Johnson, shedding light on its contributions to American industry and highlighting the complexities of its legacy.

Early Years and Diversification: From Cycles to Carbines

Iver Johnson, a skilled mechanic, established his namesake company in 1877. Initially focused on bicycles, a burgeoning market in the late 1800s, the firm quickly recognized the

potential for expansion. Recognizing the increasing demand for firearms, especially in the expanding West, Iver Johnson began manufacturing carbines and revolvers in the 1880s. This diversification showcased a keen understanding of market trends and the ability to adapt to shifting consumer needs.

Manufacturing Techniques and Innovations

Iver Johnson employed a combination of established and innovative manufacturing techniques. The company's early bicycle parts, for example, utilized standardized components and assembly-line processes, marking a significant step towards mass production. As the company expanded into firearms, they further developed their production methods, adapting machinery and processes to meet increasing output demands.



Illustration of a possible Iver Johnson production line, showcasing assembly-line techniques (hypothetical image). One key innovation was the of interchangeable parts, a revolutionary concept for the time. This greatly facilitated repair and maintenance, boosting reliability and reducing costs. This method, borrowed from the burgeoning industrial revolution, was crucial for mass production and is evident throughout Iver Johnson's output.

Firearms Production: Quality,

Affordability, and Popularity

Iver Johnson firearms gained a substantial market share, driven by a combination of factors. The quality of the products, coupled with competitive pricing, proved attractive to a broad customer base, including civilian consumers and law enforcement agencies.



Examples of different Iver Johnson firearms, ranging from revolvers to carbines.

Furthermore, Iver Johnson catered to both the recreational and practical uses of firearms. This strategy facilitated their inclusion in everyday life and popular culture. Furthermore, the company engaged in extensive advertising campaigns, further boosting brand awareness and solidifying its presence in the market.

The Evolution of the American Gun Market

The success of Iver Johnson offers insight into the broader dynamics of the American gun market during a period of significant industrial and social transformation. The company's response to public demand, combined with innovative manufacturing techniques, helped shape the popular image of firearms and their accessibility.

Socioeconomic Context and Cultural

Impact

The development of Iver Johnson and its products was intrinsically linked to the societal and economic transformations of the late 19th and early 20th centuries. The expansion of the West, the rise of industrialization, and evolving cultural attitudes towards weaponry all intersected with the company's operations. The availability of affordable firearms, provided by companies like Iver Johnson, was crucial to the needs and desires of a diverse population.

Beyond Firearms: A Comprehensive Product Portfolio

Beyond firearms, Iver Johnson's product line encompassed a variety of goods. This diversification underscores the company's adaptable nature and ability to respond to a variety of market demands.

The Decline and Legacy

By the mid-20th century, Iver Johnson faced increasing competition from established and newer brands, leading to a gradual decline in its market share. The company eventually transitioned away from firearms production.

The Iver Johnson Legacy: Lessons

from the Past

Iver Johnson's journey presents invaluable lessons for modern businesses. Its resilience, adaptability, and innovation were key to its early success. • **Adaptability:** The company's ability to shift from bicycles to firearms, and then expand into various goods, highlighted its adaptability in a changing market. • **Innovation in Production:** The adoption of interchangeable parts and assembly-line techniques marked significant advancements in manufacturing processes. • **Customer Focus:** Responding to public demand and offering affordable yet reliable products were crucial factors in driving sales and achieving success.

Conclusion: A Complex Narrative

Iver Johnson Arms and Cycle Works offers a multifaceted picture of American industry and innovation. Its journey, from bicycle parts to firearms, reflects the dynamism of the era and the changing needs of a growing nation. While its firearms production played a significant role in shaping the American landscape, the full complexity of its legacy warrants further research into its impact on society and culture. The company's role in the broader historical context of American gun ownership and manufacturing deserves further investigation.

Advanced FAQs

1. *How did Iver Johnson's pricing strategies impact its success?*
(Further research into pricing models and market analysis to

support answer.) 2. *What role did Iver Johnson play in the development of the American firearms industry's reputation for reliability?* (Examination of comparative data, customer reviews, and industry testimonials.) 3. *How did Iver Johnson respond to evolving government regulations concerning firearms?* (Analyzing historical records, regulatory changes, and company statements related to compliance.) 4. *What was the effect of Iver Johnson's diversification on its overall financial performance?* (Analyzing financial records and comparing success metrics across different product lines.) 5.

How did Iver Johnson's marketing strategies contribute to its recognition and popularity within its target audience? (Analyzing archival advertisements, marketing campaigns, and public perceptions.) **References**

(Placeholders - to be replaced with actual academic sources): • [Insert Reference 1] • [Insert Reference 2] • [Insert Reference 3] and so on...

Note: This is a framework. To complete the , replace the bracketed placeholders with accurate and relevant data, images, and references. Extensive research into primary sources (company records, contemporary newspapers, etc.) will be necessary to craft a comprehensive and nuanced analysis. Remember to cite all sources correctly according to academic style guidelines (e.g., Chicago, MLA, APA). Also, consult with your professor or department on specific requirements for the .

Iver Johnson Arms and Cycle

Works: A Legacy Forged in Innovation and Firearms

In the annals of American manufacturing and firearms history, few names resonate with the same blend of ingenuity, resilience, and enduring legacy as Iver Johnson Arms and Cycle Works. More than just a maker of revolvers and shotguns, Iver Johnson was a true American success story, a company that navigated the turbulent waters of industrial change, war, and evolving markets to leave an indelible mark on both the cycling and shooting worlds.

For decades, the iconic "Iver Johnson's Arms & Cycle Works" stamped on a firearm or bicycle frame was synonymous with quality, reliability, and affordability. From the hands of lawmen and frontiersmen to the prized collections of modern enthusiasts, Iver Johnson firearms have a rich and fascinating history worth exploring. Let's take a deep dive into this remarkable company, its products, and its lasting impact.

The Genesis of a Giant: From Bicycles to Bullets

The Iver Johnson story begins not with firearms, but with two wheels. Founded in 1871 in Fitchburg, Massachusetts, by Iver Johnson, a Norwegian immigrant, the company initially focused on producing bicycles. This was a period of burgeoning industrialization in America, and the bicycle craze was in full swing. Iver Johnson, with his keen entrepreneurial spirit and understanding of manufacturing, quickly established a

reputation for producing well-made and affordable bicycles.

The transition to firearms was a natural, albeit significant, evolution. Recognizing the growing demand for reliable and accessible handguns, the company began to diversify its manufacturing capabilities. By the late 1880s, Iver Johnson was producing its first revolvers. This marked the beginning of a new chapter, one that would see the company become a household name in the world of firearms.

The Golden Age of Iver Johnson Revolvers

It's hard to talk about Iver Johnson without mentioning their ubiquitous top-break revolvers. These revolvers, particularly models like the "Hammer the Hammer" safety models, became incredibly popular in the late 19th and early 20th centuries. The "Hammer the Hammer" design was a clever safety feature that allowed the hammer to rest on a solid bar, preventing accidental discharge when the hammer was fully cocked. This innovation, coupled with their robust construction and competitive pricing, made them a favorite among ordinary citizens, law enforcement, and even some military personnel.

Key Iver Johnson Revolver Models and Features:

1. **The "Hammer the Hammer" Safety Revolvers:** As mentioned, this was a defining feature of many Iver Johnson revolvers, offering an extra layer of safety in a time when such features were not always standard.
2. **Top-Break Action:** This mechanism made reloading significantly faster and easier than older solid-frame

designs, contributing to their popularity.

3. **Calibers:** Iver Johnson produced revolvers in a variety of popular calibers, including .32 S&W, .38 S&W, and .38 Special, making them versatile for self-defense and general utility.
4. **Models like the 999 "Champion":** This later model, produced into the mid-20th century, is highly sought after by collectors and remains a testament to their enduring design.

Iver Johnson revolvers weren't necessarily considered high-end or target-grade firearms. Instead, their strength lay in their practicality and accessibility. They were the "everyman's" handgun, reliable tools for personal protection and sport. Their presence in countless holsters across America during a formative period of the nation's history is undeniable.

Beyond Revolvers: Shotguns and Other Firearms

While revolvers are perhaps the most iconic Iver Johnson firearms, the company also produced a range of other firearms, including shotguns. These scatterguns often mirrored the company's philosophy of providing reliable and affordable options for hunters and sportsmen. Single-barrel and double-barrel shotguns were part of their offerings, finding homes in duck blinds and on hunting trips across the country.

Iver Johnson also ventured into other firearm types, though perhaps not with the same widespread success as their revolvers. They produced various semi-automatic pistols and

even some rifles over their long history. However, their reputation and historical significance are most closely tied to their revolvers and, to some extent, their shotguns.

The Cycling Connection: More Than Just Guns

It's crucial to remember the "Cycle Works" in Iver Johnson Arms and Cycle Works. For a significant portion of their existence, bicycles were a major part of their business. Their early success was built on bicycles, and even as firearms became a dominant product, cycling remained a core component of their identity. This dual focus on firearms and bicycles was relatively unique and speaks to the company's diversified manufacturing capabilities and their adaptability.

In an era before widespread automobile ownership, bicycles were a vital mode of transportation and a popular recreational activity. Iver Johnson bicycles were known for their durability and quality construction, often featuring elegant designs that reflected the era. This connection to cycling is an important part of understanding the company's full scope and its impact on American life.

Challenges, Innovations, and Resilience

Like any long-standing manufacturing entity, Iver Johnson faced its share of challenges. The company navigated through two World Wars, periods of economic depression, and the ever-

changing landscape of industrial production. They adapted by producing firearms for the war effort and by continuously refining their designs to meet market demands.

One of their significant contributions was the "Hammer the Hammer" safety mechanism, which was a genuine innovation in firearm safety for its time. This, along with their commitment to producing reliable firearms at an accessible price point, cemented their place in American manufacturing history.

Iver Johnson's Legacy Today: Collectibles and Continued Interest

While Iver Johnson Arms and Cycle Works as a manufacturing entity no longer exists in its original form, its legacy lives on. Iver Johnson firearms, particularly their vintage revolvers, are highly sought after by collectors and shooting enthusiasts. These firearms represent a tangible piece of American history, a connection to a time when craftsmanship and reliability were paramount.

Why are Iver Johnson firearms collected today?

1. **Historical Significance:** They were prevalent firearms during a pivotal period in American history, used by ordinary citizens and law enforcement.
2. **Affordability (Historically):** They offered good value for their price, making them accessible to a broad range of people.
3. **Unique Design Features:** The "Hammer the Hammer" safety and the top-break action are distinctive and

interesting from a mechanical perspective.

4. **Nostalgia and Sentimental Value:** Many people have a personal connection to Iver Johnson firearms through family history or fond memories.
5. **Shooting Potential:** While not target-grade, many can still be used for casual shooting and are enjoyable to handle.

The allure of an Iver Johnson often lies in its story. It's a story of an immigrant's dream, of innovation in a burgeoning industrial nation, and of a company that consistently delivered reliable products to the American public. Whether you find an old Iver Johnson revolver in an antique shop or see one at a gun show, it's an opportunity to connect with a piece of American heritage.

The Iver Johnson Name: Rebirth and Modern Interpretations

The Iver Johnson name has seen several attempts at revival over the years, with different entities seeking to capitalize on the brand's rich history. While these modern iterations may not carry the exact same historical weight as the original company, they often aim to evoke the spirit of Iver Johnson by focusing on value and reliability. It's a testament to the enduring power of the Iver Johnson name that it continues to inspire new ventures in the firearms industry.

Conclusion: An Enduring Chapter in

American Craftsmanship

From its humble beginnings as a bicycle manufacturer to its widespread recognition as a purveyor of reliable firearms, Iver Johnson Arms and Cycle Works carved out a unique and enduring niche in American history. Their commitment to producing quality, accessible products, coupled with innovative features like the "Hammer the Hammer" safety, made them a staple for generations. The firearms and bicycles that bear the Iver Johnson name are more than just objects; they are artifacts of a bygone era, carrying stories of adventure, self-reliance, and the ingenuity that defined American manufacturing.

Whether you're a seasoned firearms collector, a history enthusiast, or simply someone interested in the evolution of American industry, the story of Iver Johnson Arms and Cycle Works offers a captivating glimpse into a truly remarkable company that shaped the landscape of both cycling and shooting for over a century.

Exploring Iver Johnson Arms and Cycle Works: A Legacy of Craftsmanship and Innovation

Iver Johnson Arms and Cycle Works stands as a distinguished chapter in the annals of British industrial heritage, representing a unique fusion of precision engineering, artistic

design, and enduring reliability. Originally established in the heart of the UK, this storied workshop became renowned for its exceptional arms manufacturing alongside pioneering cycle production, embodying a rare commitment to both form and function. While often celebrated for its bespoke firearms, the cycle division played a crucial role in shaping niche mobility solutions that combined durability with elegant mechanical craftsmanship.

A Legacy Rooted in Precision Engineering

Founded with a vision to deliver high-quality mechanical devices, Iver Johnson Arms and Cycle Works carved a niche by applying meticulous engineering principles to both arms and bicycles. The firearms produced during its operational years were marked by clean lines, functional simplicity, and robust construction—attributes that mirrored the same attention to detail evident in their cycles. This dual focus allowed the company to serve a discerning clientele who valued reliability and aesthetics in equal measure. The arms, often handcrafted, featured precision-machined components that reflected the broader ethos of British engineering excellence. The cycle works similarly embraced innovation, producing vehicles designed not only for utility but also for style. These bicycles were crafted with an emphasis on lightweight frames, responsive gearing, and ergonomic design, appealing to cyclists who appreciated both performance and craftsmanship. The integration of robust metalwork and refined finishes underscored a philosophy that mechanical integrity and visual

appeal were inseparable.

Applications Beyond the Workshop Walls

The applications of Iver Johnson Arms and Cycle Works extended well beyond mere utilitarian use. In the realm of arms, their products found roles in sport, recreation, and even heritage preservation, with collectors and shooting enthusiasts preserving early models as symbols of technical mastery. The craftsmanship behind each firearm ensured longevity and reliability, making them valuable assets for both personal use and historical display. For cyclists, the works contributed to a growing movement of artisanal bike production, where each cycle was tailored to enhance rider experience. Whether used for commuting, regional touring, or competitive riding, these bikes offered a blend of comfort, durability, and performance that stood in contrast to mass-produced alternatives. The emphasis on bespoke components allowed for customization, enabling riders to adapt their cycles to personal preferences and regional demands.

Enduring Benefits and Market Position

One of the most significant benefits of Iver Johnson Arms and Cycle Works was their unwavering commitment to quality. Each product was the result of careful planning, skilled labor, and rigorous testing—ensuring not only peak performance but also long service life. This durability translated into cost-effectiveness over time, as users benefited from fewer repairs

and replacements compared to cheaper, less robust alternatives. Moreover, the brand's dedication to design integrity ensured that its products retained value and relevance across generations. The aesthetic appeal of Iver Johnson arms and cycles made them more than tools; they became statement pieces reflecting a timeless appreciation for mechanical artistry. This emotional connection strengthened brand loyalty and helped cultivate a dedicated following among collectors and enthusiasts.

Looking Ahead: Reviving a Heritage, Shaping Innovation

As the industrial landscape evolves, the legacy of Iver Johnson Arms and Cycle Works offers valuable lessons for modern manufacturers. The fusion of traditional craftsmanship with forward-thinking innovation remains a powerful model in today's market, where authenticity and sustainability are increasingly prized. There is growing potential to restore and reinterpret the brand's heritage through limited-edition recreations, integrating advanced materials and smart technologies while preserving the original design philosophy. Looking forward, the future of such legacy workshops lies in balancing historical reverence with contemporary relevance. By embracing digital fabrication, sustainable sourcing, and collaborative design, revived iterations of Iver Johnson Arms and Cycle Works could inspire a new generation of makers and users—those who value handcrafted excellence in an age of automation. Whether in firearms or bicycles, the core mission endures: to create enduring, beautiful, and meaningful objects

that stand the test of time.

Iver Johnson Arms & Cycle Works: A Legacy of Innovation and Enduring Appeal

For over a century, the name Iver Johnson has been synonymous with American manufacturing, innovation, and a distinct niche in both the firearms and cycling industries. From its humble beginnings in the late 19th century to its enduring presence today, Iver Johnson Arms & Cycle Works has carved out a unique legacy that continues to fascinate collectors, enthusiasts, and those with an appreciation for historical craftsmanship. This article delves into the rich history, key products, and lasting impact of this iconic American company.

The Genesis of a Manufacturing Giant

The story of Iver Johnson begins with its namesake, Iver Johnson, a Norwegian immigrant who arrived in the United States in 1863. A skilled craftsman, he eventually partnered with Rasmus Johnson (no relation) to establish a small firearms manufacturing business in Fitchburg, Massachusetts, in 1871. Initially, the company focused on revolvers, quickly establishing a reputation for producing reliable and affordable firearms. This early success laid the groundwork for what would become a sprawling enterprise.

Diversification and Expansion: Beyond the Revolver

While firearms remained a core business, Iver Johnson's keen eye for opportunity led to a significant diversification into the burgeoning bicycle market. Recognizing the growing popularity of the two-wheeled marvel, the company began producing bicycles in 1890. This proved to be a masterstroke, as the "Iver Johnson Safety Bicycle" became incredibly popular, contributing significantly to the company's growth and reputation. The synergy between firearms and bicycle manufacturing, though seemingly disparate, allowed Iver Johnson to leverage its manufacturing expertise and distribution networks across both sectors.

The Golden Age of Iver Johnson Firearms

The early to mid-20th century is often considered the golden age for Iver Johnson firearms. The company became particularly renowned for its top-break revolvers, such as the Model 999. These revolvers were known for their robust construction, ease of operation, and affordability, making them popular for home defense, sporting use, and even as police sidearms for smaller departments. The iconic hammerless designs and the distinctive top-strap latch became hallmarks of Iver Johnson revolvers. Their accessibility made them a common sight in American households during a period of significant social and economic change.

Key Iver Johnson Firearm Models: A Closer Look

Beyond the ubiquitous top-break revolvers, Iver Johnson produced a range of firearms that have become collectible. These include:

1. **Iver Johnson Safety Revolvers:** The classic top-break models, often chambered in .32 S&W and .38 S&W, are highly sought after by collectors for their historical significance and charming design. Their safety features, which were considered advanced for their time, contributed to their popularity.
2. **Iver Johnson Champion Shotguns:** While less common than their revolvers, Iver Johnson also manufactured single-barreled shotguns, often referred to as the "Champion" model. These were utilitarian firearms, often used for hunting and sport shooting, and are now considered valuable by those interested in vintage sporting arms.
3. **Iver Johnson M1 Carbine Variants:** During World War II, Iver Johnson was one of several manufacturers contracted to produce the M1 Carbine. These wartime production firearms are highly collectible and represent a significant chapter in American military history. The company's ability to pivot to military production showcased its manufacturing flexibility.

The Bicycle Empire: Riding the Wave of Popularity

Iver Johnson's foray into the bicycle market was as impactful as its firearms business. The company's bicycles were known

for their quality and innovative features. They offered a wide range of models, catering to different needs and budgets, from robust utility bikes to stylish roadsters. The "Iver Johnson" brand became a symbol of quality and reliability in the cycling world. Many of these vintage Iver Johnson bicycles can still be found today, lovingly restored by enthusiasts who appreciate their classic design and enduring build quality.

Innovations in Bicycle Design

Iver Johnson wasn't just a manufacturer; it was an innovator in the cycling world. The company introduced features that became standard in bicycle design, contributing to the overall advancement of the industry. Their emphasis on safety, comfort, and performance set them apart from competitors.

Challenges and Transitions in the 20th Century

Like many American manufacturing companies, Iver Johnson faced its share of challenges throughout the 20th century. The changing economic landscape, increased competition, and evolving consumer preferences presented hurdles. The company experienced periods of ownership changes and restructuring. The latter half of the 20th century saw a decline in the mass production of their iconic revolvers, as market dynamics shifted towards semi-automatic pistols. Similarly, the bicycle market saw new international players and technological advancements that reshaped the industry.

The Enduring Legacy: Iver Johnson Today

Despite the shifts and challenges, the Iver Johnson name endures. While the original manufacturing empire has long since evolved, the brand has seen various iterations and revivals. Modern iterations of Iver Johnson have focused on producing firearms, often drawing inspiration from their historical designs. The company continues to operate, albeit on a different scale, and its historical firearms and bicycles remain highly collectible. The allure of Iver Johnson lies not just in its products but in the narrative of American manufacturing resilience and ingenuity.

Iver Johnson Collectibles and Market Value

For collectors, Iver Johnson firearms and bicycles represent a tangible piece of American history. The market value of these items can vary significantly based on rarity, condition, historical provenance, and specific model. Well-preserved Iver Johnson revolvers, especially those in desirable calibers and configurations, can fetch significant sums at auction. Similarly, vintage Iver Johnson bicycles, particularly those in original condition or expertly restored, are prized by cycling enthusiasts.

The Iver Johnson Safety Feature: A Defining Characteristic

One of the most notable aspects of Iver Johnson's firearms, particularly their revolvers, was their emphasis on safety. The

company actively marketed the safety features of their firearms, differentiating them from some of the more rudimentary designs of the era. This focus on safety, coupled with their reliable mechanisms, contributed to their widespread acceptance and popularity among a broad spectrum of users. The "Iver Johnson Automatic Safety" mechanism, for example, was a key selling point.

Conclusion: A Story of Enduring Craftsmanship

Iver Johnson Arms & Cycle Works is more than just a historical footnote; it's a testament to American industrial prowess and enduring craftsmanship. From the streets of Fitchburg, Massachusetts, their products have touched countless lives, providing tools for defense, means of recreation, and symbols of a bygone era. The legacy of Iver Johnson continues to be celebrated by those who appreciate quality, history, and the unique story of a company that successfully navigated the complexities of manufacturing for over a century, leaving an indelible mark on both the firearms and cycling industries. The continued interest in **Iver Johnson guns** and vintage **Iver Johnson bikes** underscores the lasting appeal of this iconic American brand.

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strengthening the global learning community.

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Questions & Answers About iver johnson arms and cycle works

No	Question	Answer
1	What kind of firearms is Iver Johnson Arms & Cycle Works best known for?	Iver Johnson is primarily recognized for its revolvers, especially their top-break models like the Safety Automatic revolver, which were popular in the late 19th and early 20th centuries. They also produced lever-action rifles and early semi-automatic pistols.
2	When was Iver Johnson Arms & Cycle Works founded?	Iver Johnson Arms & Cycle Works was founded in 1871 in Worcester, Massachusetts, by Iver Johnson and his partners.

3	What made the Iver Johnson Safety Automatic revolver so notable?	The Safety Automatic revolver was innovative for its time due to its automatic hammer block safety mechanism, which significantly reduced the risk of accidental discharge. This feature contributed to its popularity for self-defense.
4	Did Iver Johnson only make firearms?	No, the company's name 'Arms & Cycle Works' indicates their origins. They were initially a bicycle manufacturer before expanding into firearms production.
5	Are Iver Johnson firearms still in production today?	While the original Iver Johnson company ceased operations in the mid-20th century, there have been various attempts to revive the brand. Modern iterations have produced some firearms, but they are distinct from the classic vintage models.
6	What is the typical value of an antique Iver Johnson revolver?	The value of an antique Iver Johnson revolver can vary greatly depending on its condition, model, rarity, and historical significance. Well-preserved and rarer models can fetch hundreds to thousands of dollars, while common models in lesser condition might be worth significantly less.
7	What materials were commonly used in Iver Johnson firearms?	Early Iver Johnson firearms, particularly revolvers, were typically made with blued steel frames and barrels, with grips often made of hard rubber or wood, sometimes featuring intricate patterns or the Iver Johnson logo.

8	Are Iver Johnson firearms considered collectible?	Yes, Iver Johnson firearms, especially their vintage revolvers and early semi-automatic pistols, are highly collectible. Collectors are drawn to their historical significance, unique designs, and the nostalgia associated with the brand.
9	What are some common issues or characteristics to look for when buying a vintage Iver Johnson firearm?	When considering a vintage Iver Johnson, inspect for cylinder rotation and lock-up, bore condition, wear on the safety mechanism, and overall structural integrity. Parts can be difficult to find for repairs.
10	Beyond revolvers, what other types of firearms did Iver Johnson produce?	Iver Johnson also manufactured lever-action rifles, shotguns, and a range of semi-automatic pistols, including models like the M1900 and the Model 37, which were produced for both civilian and military markets at different times.

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